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Stereocontrolled Synthesis of Functionalised Cyclohexanes via the Lithium Amide-mediated Rearrangement of a meso 4,5-Disubstituted Cyclohexene Oxide

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Abstract: Reaction of a 90:10 mixture of diastereomeric meso 4,5-disubstituted cyclohexene oxides (prepared via a stereoselective epoxidation reaction) with a mixed base system of a lithium amide and potassium tert-butoxide produces a 72% yield of an allylic alcohol and a 9.6% yield of recovered epoxide, both as single diastereoisomers. The relative stereochemistry of the epoxides and the allylic alcohol is established by converting the allylic alcohol into a novel bicyclic ether. The allylic alcohol is also used to prepare single diastereosiomers of a range of functionalised cyclohexanes.

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Introduction

The conversion of cyclic epoxides into allylic alcohols using lithium amide bases (including chiral bases) is a well studied and useful synthetic transformation. 1,2 Despite this, rearrangment of meso 4,5-disubstituted cyclohexene oxides has received very little attention. The first example of such a reaction was reported by Krow³ in 1977 when lithium diethylamide was used to rearrange what was believed⁴ to be a single unidentified diastereoisomer of epoxide 1. In a similar fashion, during studies aimed at elucidating the stereochemistry of electrophilic additions to 3-norcarenes, Paquette⁵ also used lithium diethylamide to rearrange single diastereoisomers of meso cyclopropyl epoxides trans- and cis-2 [R = H, Me, $-(CH_2)_3-$].

Nearly twenty years after Krow's initial report, $Mori^6$ described the *enantioselective* rearrangement of an inseparable 89:11 mixture of epoxides *trans*- and *cis*-3 using Asami's⁷ chiral lithium amide base. Most recently, we⁸ used Singh's⁹ chiral base (R)-5 to convert the separated epoxides *trans*- and *cis*-4 into the corresponding allylic alcohols with 76% ee and 92% ee respectively. These two reactions are the first ever enantioselective rearrangements of *single* diastereoisomers of *meso* 4,5-disubstituted cyclohexene oxides.

In order to extend the scope of the lithium amide-induced epoxide rearrangement reaction in synthesis, we decided to investigate the hitherto unknown conversion of meso 4,5-disubstituted cyclohexene oxides such

as *trans*-7 into allylic alcohols 8. The results of a study on the stereoselectivity of epoxidation of 4,5-disubstituted cyclohexenes 6 and the successful rearrangement of epoxide *trans*-7 (R = TBDPS) using a mixed base system of a lithium amide (derived from a diamine) and potassium *tert*-butoxide are the subject of this paper. In addition, the use of allylic alcohol 8 (R = TBDPS) in the stereocontrolled synthesis of functionalised cyclohexanes including a novel 2-substituted-6-oxabicyclo[3.2.1]octane system is described.

Epoxidation study

It was our initial aim to develop stereocontrolled syntheses of each of the two diastereoisomers of *meso* 4,5-disubstituted cyclohexenes 7. With this in mind, we decided to prepare some mono- and diprotected alkenes 10-13 and then study their epoxidation using different conditions. The common intermediate in the synthesis of each of alkenes 10-13 is diol 9 which is commercially available 10 or can be readily prepared by lithium aluminium hydride reduction 11 of the cheaper *cis*-1,2,3,6-tetrahydrophthalic anhydride. In our hands, this reduction gave a 57% yield of diol 9 after chromatography; standard silylation and benzylation furnished diprotected alkenes 10 and 11 and monoprotected alkenes 12 and 13 in good yields.

Reagents: (a) 2.5 eq TBDPSCI, 3 eq imidazole, DMF, rt, 20 h (89%); (b) 2.5 eq NaH, 2 eq BnBr, DMF, rt, 1.5 h (48%); (c) 1 eq TBDPSCI, 1.1 eq imidazole, DMF, rt, 18 h (57%); (d) 1.1 eq NaH, 1.1 eq, BnBr, DMF, rt, 1 h (67%)

The yields and stereoselectivities of epoxidising the mono- and diprotected alkenes 10-13 as well as the unprotected alkene 9 using different reaction conditions are summarised in Table 1. Alkenes 9, 12 and 13 (Table 1, entries 1, 4 and 5) were epoxidised using vanadyl acetoacetonate [VO(acac)₂] and *tert*-butyl hydroperoxide in the hope that epoxidation would occur *cis* to the free hydroxyl groups. In each case, ¹H NMR spectroscopy of the crude product mixture indicated that only one epoxide product was present and we initially assigned them as *cis* epoxides based on literature precedent. ^{12,13} Good isolated yields were obtained after purification by chromatography although isolation of the water-soluble epoxy diol *cis*-14 was problematic and this compound was never obtained completely pure (90% pure by ¹H NMR spectroscopy).

In contrast to the epoxidations of alkenes with free hydroxyl groups, diprotected alkenes 10 and 11 (Table 1, entries 2 and 3) were epoxidised using standard *m*-CPBA conditions. The stereoselectivities were once again determined by ¹H NMR spectroscopy of the crude product mixtures and, in the case of disilyl epoxides *trans*- and *cis*-15, this ratio did not change after purification by chromatography. As can be seen, the sterically demanding *tert*-butyldiphenylsilyl protecting group resulted in a more highly stereoselective epoxidation than the benzyl protecting group (compare Table 1; entries 2 and 3). In both cases, we assigned

the major products as having *trans* relative stereochemistry since Mori^{6a} had obtained an 89:11 mixture of epoxides *trans*- and *cis*-3 when the structurally similar *cis*-4,5-dimethylcyclohexene was epoxidised. The *trans* selectivity of these types of epoxidations can best be explained in terms of preferential attack of the reagent on the face of the alkene opposite to the bulky axial substitutent assuming that the cyclohexene ring adopts the preferred half-chair conformation (see Figure 1).^{12,13}

Table 1: Epoxidation of meso-4,5-disubstituted cyclohexenes

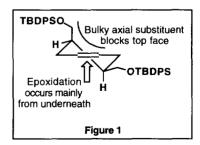
$$\begin{array}{c} R^{1}O \\ \hline R^{2}O \\ \hline \end{array} \begin{array}{c} Epoxidation \\ \hline (See table for conditions) \\ \hline \end{array} \begin{array}{c} R^{1}O \\ \hline R^{2}O \\ \hline \end{array} \begin{array}{c} R^{1}O \\ \hline \end{array} \begin{array}{c} R^{2}O \\ \hline \end{array} \begin{array}{c} Cis \\ \hline \end{array}$$

Entry	Alkene	R ¹	R ²	Conditions	Epoxide	cis : trans ^a	Yield (%)b
1	9	Н	Н	VO(acac) ₂ / ^t BuOOH	14	≥97 : 3	45°
2	10	TBDPS	TBDPS	m-CPBA	15	10:90	95
3	11	Bn	Bn	m-CPBA	16	33 : 67	100 ^d
4	12	Н	TBDPS	VO(acac) ₂ /¹BuOOH	17	≥97 : 3	76
5	13	Н	Bn	VO(acac) ₂ /tBuOOH	18	≥97 : 3	47

^a Ratio of epoxides determined by ¹H NMR spectroscopy on the crude product mixtures; ^b Yields after purification by chromatography; ^c Product was shown to be 90% pure by ¹H NMR spectroscopy; ^d Yield of crude product.

Since we needed diprotected epoxides for our proposed epoxide rearrangement reactions, both monoprotected epoxides *cis*-17 and *cis*-18 were protected further (see below). With monosilyl epoxide *cis*-17, the yield was not very good; it seems reasonable to suggest that intramolecular hydrogen bonding between the epoxide oxygen lone pairs and the remaining hydroxyl group can account for the low reactivity. As well as providing us with diprotected epoxides *cis*-15 and *cis*-16, it was clear from their ¹H NMR spectra that these epoxides were the minor diastereomeric products obtained from epoxidising diprotected alkenes 10 and 11 with *m*-CPBA. As we shall see later, epoxide *trans*-15 has been converted into bicylic ether 21. This enabled us to unequivocally establish the relative stereochemistry of epoxide *trans*-15 and provided compelling evidence in support of all of our other stereochemical assignments in this paper.

Reagents: (a) 1 eq TBDPSCI, 2 eq 1 Pr₂NEt, DMAP, CH₂CI₂, rt, 90 h; (b) 1.1 eq NaH,1.1 eq, BnBr, DMF, rt, 1 h (65%)



The epoxidation results can be summarised as follows. Starting from diol 9 and using a sequence of monoprotection, VO(acac)₂-directed epoxidation and further protection allows epoxides *cis-7* to be selectively

prepared. In contrast, diprotection of diol 9 followed by m-CPBA epoxidation enables epoxides trans-7 to be prepared albeit with reduced stereoselectivity.

Lithium amide-mediated epoxide rearrangment

Now that we had developed good methods for the selective preparation of each of epoxides *trans*- and *cis*-7, we were ready to study their base-induced rearrangement. Since our main interest was in synthesising bicyclic ether 21 (see later), we particularly wanted to study the rearrangement of *trans* diprotected epoxides. Unfortunately, our most suitable candidate, epoxide *trans*-15, had only been prepared as a 90:10 mixture of *trans*- and *cis*-15 and, despite considerable effort, it was not possible to separate the two diastereoisomers using chromatography or crystallisation. Thus, we decided to attempt the rearrangement reaction on the *mixture* of epoxides in the hope that the allylic alcohol products would be readily separable (Table 2).

Table 2: Rearrangement of the mixture of epoxides trans- and cis-15

Entry	Additive	Allylic alcohol 19	Recovered epoxide 15	
		Yield (%)	Yield (%)	cis : trans
1	_	73	15	64:36
2	KO ^t Bu	72	9.6	≥97 : 3

Treatment of the 90:10 mixture of epoxides *trans*- and *cis*-15 with two equivalents of lithium amide *rac*-5 (generated from the corresponding racemic diamine which was prepared using chemistry that had been developed in our laboratory ¹⁴) produced allylic alcohol 19 in 73% isolated yield as a single diastereoisomer by ¹H and ¹³C NMR spectroscopy. In addition, from the chromatography, we also recovered a 15% yield of epoxide 15 which was shown to be a 64:36 mixture of *cis*- and *trans*-15 (Table 2; entry 1).

The composition of the recovered epoxide 15 indicates that most of *trans*-15 had rearranged to 19 but, significantly, *none* of *cis*-15 had reacted with the lithium amide base. Fortuitously, the difference in reactivity between the two diastereomeric epoxides *trans*- and *cis*-15 had enabled us to effect a relatively easy and efficient separation. In reality, we found that it was very difficult to obtain consistently high yields of allylic alcohol 19 using two equivalents of lithium amide *rac*-5 alone; the reaction was simply not robust enough and, for this reason, attention was switched to trying to find reproducible conditions for the conversion of epoxide *trans*-15 into allylic alcohol 19.

It is well documented that lithium amides derived from diamines are more reactive in epoxide rearrangement reactions than lithium dialkylamides such as LDA.¹⁵ In addition, Schlosser has shown that cyclohexene oxide can be rearranged smoothly and efficiently at low temperatures (-20 °C) when LDA is

used in combination with potassium *tert*-butoxide.^{16,17} Combining these two known observations, we decided to carry out the rearrangement of the mixture of epoxides 15 using a mixed base system composed of a diamine-derived lithium amide (rac-5) and potassium tert-butoxide (Table 2; entry 2). As had been observed with lithium amide rac-5 alone, only epoxide trans-15 rearranged to give a completely reproducible 72% yield of a single diastereoisomer of allylic alcohol 19. In this case, we also isolated a 9.6% yield of unreacted crystalline epoxide which was shown by ¹H and ¹³C NMR spectroscopy to be entirely cis-15. Thus, the use of a novel mixed base system was not detrimental to the efficient separation of epoxides trans-and cis-15 and, more importantly, it did allow us to reproducibly prepare synthetically useful quantities of allylic alcohol 19.

The difference in reactivity observed with epoxides trans- and cis-15 was not completely without precedent. For example, we had previously noted that epoxide trans-4 rearranged to the corresponding allylic alcohol far more quickly than its diastereoisomer cis-4.8 In order to rationalise the difference in reactivity between trans- and cis-15, we prefer to assume that the reaction proceeds via syn elimination of a pseudo-axial β -hydrogen 18 and have constructed the two diastereomeric transition states (Figures 2 and 3). With epoxide cis-15 (Figure 2), it is clear that there are severe steric interactions between the axial substituent and the lithium amide base. Presumably, such interactions are sufficiently significant to prevent reaction. In contrast, in the reaction of epoxide trans-15, the bulky axial substituent is on the opposite side to the reacting lithium amide base and syn elimination can proceed smoothly (Figure 3).

Synthetic applications

Allylic alcohol 19 is a potentially useful synthetic intermediate. In particular, we were interested in using it to prepare a 2-substituted-6-oxabicyclo[3.2.1]octane. Thus, allylic alcohol 19 was hydrogenated and the resulting alcohol was mesylated to give 20. Then, TBAF deprotection with concomitant cyclisation of the axial hydroxyl group followed by acetylation of the remaining free hydroxyl group produced bicyclic ether 21 in an efficient 75% overall yield from allylic alcohol 19. Of course, this successful synthesis of bicyclic ether 21 unequivocally established the relative stereochemistry of epoxides 15 since cyclisation to give 21 could only occur if allylic alcohol 19 had both the hydroxylmethyl groups trans to the hydroxyl group.

In order to demonstrate the usefulness of allylic alcohol 19, it has also been converted into a number of other functionalised cyclohexanes. Simple PDC oxidation of 19 afforded enone 23 whilst hydrogenation of 19 gave alcohol 22, both in high yields. TBAF deprotection of each of alcohols 19 and 22 generated triols which were most easily isolated as their triacetates 24 and 25 respectively.

Summary

We have developed methods for the stereoselective synthesis of each of the diprotected epoxides trans- and cis-7. We have also shown that it is possible to rearrange a mixture of epoxides 15 to the corresponding allylic alcohol 19. This transformation is noteworthy for a number of reasons. First of all, rearrangement of epoxides like trans-15 have never previously been described. Secondly, nobody has used a lithium amide such as rac-5 (derived from a diamine) in tandem with potassium tert-butoxide for epoxide rearrangement reactions. Thirdly, this is only the second time that a difference in reactivity of diastereomeric epoxides to rearrangement has been used to effect their efficient separation. In addition, the product of the rearrangement reaction, allylic alcohol 19, has been converted into a range of single diastereoisomers of functionalised cyclohexanes thus demonstrating the usefulness of our methods in stereoselective synthesis.

Experimental Section

General

All solvents were distilled before use. THF was freshly distilled form sodium-benzophenone ketyl whereas CH_2Cl_2 was freshly distilled from calcium hydride. Triethylamine was stored over potassium hydroxide pellets. Butyllithium was titrated against diphenylacetic acid before use. All non-aqueous reactions were carried out under oxygen-free nitrogen using oven-dried glassware. Petrol refers to the fraction of petroleum ether boiling in the range 40-60 $^{\circ}$ C and was distilled in Winchester quantities before use.

Fisher Matrix silica 60 was used for flash column chromatography; thin layer chromatography was carried out on commercially available Merck 5554 aluminium-backed silica plates. Proton and carbon NMR spectra were recorded on a Jeol EX-270 (270 MHz) instrument using an internal deuterium lock. Chemical shifts are quoted in parts per million downfield of tetramethylsilane. Carbon NMR spectra were recorded with broad band proton decoupling and were assigned using DEPT experiments.

Melting points were measured on an Electrothermal IA9100 digital melting point apparatus and are uncorrected. Infrared spectra were recorded on an ATI Mattson Genesis FT-IR spectrometer. Chemical

ionisation and high resolution mass spectra were recorded on a Fisons Analytical (VG) Autospec spectrometer. Microanalysis was carried out at the University of East Anglia.

(4R*,5S*)-4,5-Di(hydroxymethyl)cyclohexene 9

A solution of *cis*-1,2,3,6-tetrahydrophthalic anhydride (5.09 g, 33.45 mmol) in THF (130 cm³) was added over 10 min to a stirred suspension of lithium aluminium hydride (2.54 g, 66.9 mmol) in THF (20 cm³) at 0 °C under nitrogen. The resulting mixture was stirred at 0 °C under nitrogen for 1 h and then at room temperature for 30 min. After cooling to 0 °C, water (2.5 cm³), 15% sodium hydroxide solution (2.5 cm³) and then water again (7.5 cm³) were carefully added dropwise and the mixture was stirred for a further 30 min. The aluminium salts were removed by filtration and the filtrate was diluted with water (20 cm³) and Et₂O (50 cm³). The layers were separated and the aqueous layer was extracted with Et₂O (3 × 50 cm³). The combined organic extracts were dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a colourless oil (3.56 g, 67%). Purification by flash chromatography on silica with EtOAc as eluent gave diol 9 (3.03 g, 57%) as a colourless oil, R_F (EtOAc) 0.3; v_{max} (film)/cm⁻¹ 3342 (OH), 3022, 2892, 1438, 1032 and 663; δ_H (270 MHz; CDCl₃) 5.62 (2 H, t, *J* 1.5, HC=CH), 3.73 (2 H, dd, *J* 6.8 and 10.9, 2 × CH_AH_BOH), 3.59 (2 H, dd, *J* 3.4 and 10.9, 2 × CH_AH_BOH), 3.25 (2 H, br s, 2 × CH₂OH) and 2.18-1.96 (6 H, m, 2 × CH₂ and 2 × CH); δ_C (67.5 MHz; CDCl₃) 125.75 (HC=CH), 64.0 (CH₂OH), 38.0 (CH) and 21.1 (CH₂); m/z 160 (10%, M⁺ + NH₄), 143 (100, M⁺ + H) and 125 (35, M – OH)(Found: M⁺ + H, 143.1068. C₈H₁₄O₂ requires *M* + H, 143.1072).

(4R*,5S*)-4,5-Di(tert-butyldiphenylsilyloxymethyl)cyclohexene 10

Imidazole (722 mg, 10.7 mmol) and *tert*-butyldiphenylsilyl chloride (1.8 cm³, 7.0 mmol) were added successively to a stirred solution of diol **9** (500 mg, 3.51 mmol) in DMF (5 cm³) at room temperature under nitrogen. After 20 h at room temperature, water (5 cm³) and EtOAc (15 cm³) were added. The layers were separated and the aqueous layer was extracted with EtOAc ($2 \times 10 \text{ cm}^3$). The combined organic extracts were washed with water (10 cm^3), brine ($3 \times 10 \text{ cm}^3$) and then water (10 cm^3), dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a colourless oil. Purification by flash chromatography on silica with petrol-EtOAc (40:1) as eluent gave disilyl alkene **10** (1.94 g, 89%) as white crystalline needles, mp 68-69 °C (from petrol), $R_F(40:1 \text{ petrol-EtOAc})$ 0.3; $v_{\text{max}}(\text{Nujol})/\text{cm}^{-1}$ 3048, 1445 and 1105 (Si–O); $\delta_H(270 \text{ MHz}; \text{CDCl}_3)$ 7.62 (8 H, dd, J 1.4 and 7.8, o-Ph), 7.41-7.27 (12 H, m, m- and p-Ph), 5.58 (2 H, br s, HC=CH), 3.62 (2 H, dd, J 5.5 and 10.1, $2 \times \text{CH}_A\text{H}_B\text{OSi}$), 3.53 (2 H, dd, J 7.6 and 9.8, $2 \times \text{CH}_A\text{H}_B\text{OSi}$), 2.13-1.95 (6 H, m, $2 \times \text{CH}_2$ and $2 \times \text{CH}$) and 1.00 (18 H, s, $2 \times \text{CMe}_3$); $\delta_C(67.5 \text{ MHz}; \text{CDCl}_3)$ 135.6 (Ph), 133.9 (ipso-Ph), 129.4 (Ph), 127.6 (Ph), 125.7 (HC=CH), 64.6 (CH₂OSi), 37.4 (CH), 26.8 (CMe₃), 26.7 (CH₂) and 19.2 (CMe₃); m/z 636 (87%, M⁺ + NH₄), 619 (10, M⁺ + H), 363 (100, M – TBDPSO) and 274 (43)(Found: M⁺ + NH₄, 636.3696. C₄0H₅0O₂Si₂ requires M + NH₄, 636.3693).

(4R*,5S*)-4,5-Di(benzyloxymethyl)cyclohexene 11

Sodium hydride (195 mg of a 70% dispersion in mineral oil, 4.87 mmol) was added to a stirred solution of diol 9 (268 mg, 1.89 mmol) in DMF (5 cm³) at room temperature under nitrogen. After 10 min, benzyl bromide (647 mg, 3.78 mmol) was added dropwise and the reaction mixture was stirred for a further 90 min at

room temperature. Then, water (1 cm³) was carefully added dropwise and the reaction mixture was diluted with water (14 cm³) and Et₂O (15 cm³). The layers were separated and the aqueous layer was extracted with Et₂O (3 × 20 cm³). The combined organic extracts were washed with water (2 × 15 cm³) and then brine (3 × 20 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a pale yellow oil. Purification by flash chromatography on silica with petrol-Et₂O (10:1) and then petrol-Et₂O (1:1) as eluent gave monobenzyl alkene **13** (193 mg, 44%) as a pale yellow oil and dibenzyl alkene **11** (294 mg, 48%) as a pale yellow oil, $R_F(10:1 \text{ petrol-Et}_2\text{O}) 0.15$; $v_{\text{max}}(\text{film})/\text{cm}^{-1} 3025$, 1452, 1364 and 1097; $\delta_{\text{H}}(270 \text{ MHz};$ CDCl₃) 7.40-7.21 (5 H, m, 2 × Ph), 5.63 (2 H, br s, HC=CH), 4.49 (4 H, s, 2 × PhCH₂O), 3.50 (2 H, dd, *J* 5.8 and 9.2, 2 × CH_AH_BOBn), 3.40 (2 H, dd, *J* 7.5 and 9.2, 2 × CH_AH_BOBn) and 2.32-1.92 (6 H, m, 2 × CH₂ and 2 × CH); $\delta_{\text{C}}(67.5 \text{ MHz}; \text{ CDCl}_3) 138.7$ (*ipso*-Ph), 128.3 (Ph), 127.5 (Ph), 127.4 (Ph), 125.6 (HC=CH), 73.0 (PhCH₂O), 71.3 (CH₂OBn), 34.8 (CH) and 27.0 (CH₂); m/z 323 (100%, M⁺ + H), 233 (9) and 215 (16, M - BnO)(Found: M⁺ + H, 323.2017. C₂₂H₂₆O₂ requires M + H, 323.2011).

(4R*,5S*)-5-Tert-butyldiphenylsilyloxymethyl-4-hydroxymethylcyclohexene 12

Imidazole (511 mg, 8 mmol) and *tert*-butyldiphenylsilyl chloride (1.86 cm³, 7.0 mmol) were added successively to a stirred solution of diol **9** (995 mg, 7 mmol) in DMF (8 cm³) at room temperature under nitrogen. After 18 h at room temperature, water (10 cm³) and EtOAc (20 cm³) were added. The layers were separated and the aqueous layer was extracted with EtOAc (2 × 15 cm³). The combined organic extracts were washed with water (15 cm³), brine (3 × 15 cm³) and then water (15 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a colourless oil. Purification by flash chromatography on silica with petrol-EtOAc (5:1) as eluent gave disilyl alkene **10** (520 mg, 12.5%) as a white solid and monosilyl alkene **12** (1.51 g, 57%) as a colourless oil, R_F (5:1 petrol-EtOAc) 0.2; δ_H (270 MHz; CDCl₃) 7.70-7.64 (8 H, m, o-Ph), 7.47-7.30 (12 H, m, m- and p-Ph), 5.56 (2 H, br m, HC=CH), 3.73 (1 H, dd, J 7.0 and 10.4, C H_AH_BO), 3.66 (3 H, m, C H_AH_BO and C H_2O), 2.73 (1 H, br s, C H_2OH), 2.15-1.88 (6 H, m, 2 × C H_2 and 2 × CH) and 1.06 (9 H, s, CMe₃); δ_C (67.5 MHz; CDCl₃) 135.6 (Ph), 135.55 (Ph), 133.1 (*ipso*-Ph), 129.8 (Ph), 129.75 (Ph), 127.7 (Ph), 125.6 (HC=CH), 125.4 (HC=CH), 65.3 (C H_2O), 64.1 (C H_2O), 37.8 (CH), 37.2 (CH), 27.2 (CH₂), 26.8 (C M_{e3}), 26.5 (CH₂) and 19.1 (C M_{e3}); m/z 381 (100%, M⁺ + H) and 363 (11, M – H₂O)(Found: M⁺ + H, 381.2257. C₂₄H₃₂O₂Si requires M + H, 381.2249).

(4R*,5S*)-5-Benzyloxymethyl-4-hydroxymethylcyclohexene 13

Sodium hydride (160 mg of a 70% dispersion in mineral oil, 3.99 mmol) was added to a stirred solution of diol 9 (506 mg, 3.57 mmol) in DMF (8 cm³) at room temperature under nitrogen. After 10 min, benzyl bromide (612 mg, 3.99 mmol) was added dropwise and the reaction mixture was stirred for a further 1 h at room temperature. Then, water (1 cm³) was carefully added dropwise and the reaction mixture was diluted with water (10 cm³) and Et₂O (15 cm³). The layers were separated and the aqueous layer was extracted with Et₂O (3 × 15 cm³). The combined organic extracts were washed with water (15 cm³) and then brine (3 × 20 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a pale yellow oil. Purification by flash chromatography on silica with petrol-Et₂O (1:1) as eluent gave monobenzyl alkene 13 (551 mg, 67%) as a pale yellow oil, R_F (5:1 petrol-Et₂O) 0.3; v_{max} (film)/cm⁻¹ 3390 (OH), 3023, 1450 and 1095; δ_H (270 MHz; CDCl₃) 7.39-7.27 (5 H, m, Ph), 5.63 (1 H, dd, *J* 1.9 and 10.4, *H*C=CH), 5.61 (1 H, dd, *J*

1.9 and 10.0, HC=CH), 4.55 (1 H, d, J 12.1, PhCH_AH_BO), 4.50 (1 H, d, J 11.9, PhCH_AH_BO), 3.67-3.52 (3 H, m, CH₂O and CH_AH_BO), 3.41 (1 H, dd, J 4.5 and 9.3, CH_AH_BO), 2.67 (1 H, br s, CH₂OH) and 2.29-1.92 (6 H, m, 2 × CH and 2 × CH₂); $\delta_{\rm C}$ (67.5 MHz; CDCl₃) 137.8 (*ipso*-Ph), 128.5 (Ph), 127.8 (Ph), 127.8 (Ph), 125.7 (HC=CH), 125.4 (HC=CH), 73.4 (PhCH₂O), 71.8 (CH₂OBn), 64.4 (CH₂OH), 38.0 (CH), 34.9 (CH), 27.9 (CH₂) and 26.3 (CH₂); m/z 233 (100%, M⁺ + H), 143 (5), 123 (6) and 108 (10)(Found: M⁺ + H, 233.1544. C₁₅H₂₀O₂ requires M + H, 233.1542).

(1R*,2S*,4R*,5S*)-4,5-Di(hydroxymethyl)cyclohexene Oxide cis-14

Tert-butyl hydroperoxide (1.2 cm³ of a 2.5 M solution in toluene, 3.0 mmol) was added dropwise to a stirred solution of diol 9 (211 mg, 1.48 mmol) in CH₂Cl₂ (8 cm³) at room temperature under nitrogen. Then, vanadyl acetylacetonate (5 mg, 0.02 mmol) was added. After 72 h at room temperature, some of the solvent was evaporated under reduced pressure and the residue was purified by flash chromatography on silica with EtOAc and then CH₂Cl₂-MeOH (5:1) as eluent to give epoxide *cis*-14 (105 mg, 45%; 90% pure by ¹H NMR spectroscopy) as a pale yellow oil, R_F (EtOAc) 0.2; δ_H (270 MHz; CDCl₃) 3.70 (2 H, dd, *J* 6.4 and 11.3, 2 × CH_AH_BOH), 3.61 (2 H, dd, *J* 3.9 and 11.4, 2 × CH_AH_BOH), 3.22 (2 H, dd, *J* 1.2 and 2.2, 2 × CHO) and 2.09-1.95 (6 H, m, 2 × CH₂ and 2 × CH); δ_C (67.5 MHz; CDCl₃) 64.3 (CH₂OH), 52.1 (CHO), 36.1 (CH) and 26.6 (CH₂).

(1S*,2R*,4R*,5S*)-4,5-Di(*tert*-butyldiphenylsilyloxymethyl)cyclohexene Oxide *trans*-15 and (1R*,2S*,4R*,5S*)-4,5-Di(*tert*-butyldiphenylsilyloxymethyl)cyclohexene Oxide *cis*-15

Sodium hydrogencarbonate (287 mg, 3.42 mmol) and m-CPBA (591 mg of 70% pure material, 3.42 mmol) were added successively to a stirred solution of disilyl alkene 10 (1.63 g, 2.63 mmol) in CH₂Cl₂ (20 cm³) at room temperature under nitrogen. After 20 h at room temperature, 20% sodium sulfite solution (20 cm³) was added and the mixture was stirred for a further 20 min. The layers were separated and the aqueous layer was extracted with CH₂Cl₂ (3 × 30 cm³). The combined organic extracts were washed with 20% sodium sulfite solution $(2 \times 40 \text{ cm}^3)$ and then saturated sodium hydrogenearbonate solution $(2 \times 40 \text{ cm}^3)$, dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a colourless oil which contained a 90:10 mixture of epoxides trans- and cis-15 (by ¹H NMR spectroscopy). Purification by flash chromatography on silica with petrol-EtOAc (10:1) as eluent gave the same 90:10 mixture of epoxides trans- and cis-15 (1.58 g, 95%) as a viscous, nearly crystalline oil, $R_F(10:1 \text{ petrol-EtOAc}) 0.4$; $v_{\text{max}}(\text{film})/\text{cm}^{-1} 3067$, 1467, 1429 and 1107 (Si–O); $\delta_{\rm H}(270~{\rm MHz};{\rm CDCl_3})$ 7.66-7.54 (16 H, m, o-Ph), 7.44-7.26 (24 H, m, m- and p-Ph), 3.66 (2 H, dd, J 5.6 and 10.2, $2 \times CH_AH_BO^{cis}$), 3.57 (2 H, dd, J 7.0 and 10.2, $2 \times CH_AH_BO^{cis}$), 3.56 (2 H, dd, J 5.2 and $10.1, 2 \times CH_AH_BOSi^{trans}$, 3.46 (2 H, dd, J 6.7 and $10.1, 2 \times CH_AH_BOSi^{trans}$), 3.11 (2 H, br s, $2 \times CHO^{cis}$), $3.03 (2 \text{ H, br s}, 2 \times \text{CHO}^{trans}), 2.02-1.78 (12 \text{ H, m}, 2 \times \text{CH}_2 \text{ and } 2 \times \text{CH}), 0.99 (18 \text{ H, s}, 2 \times \text{CMe}_3^{cis}) \text{ and } 1.0$ (18 H, s, $2 \times \text{CMe}_3^{trans}$); $\delta_C(67.5 \text{ MHz}; \text{CDCl}_3)$ 135.55 (Phcis), 135.5 (Ph), 133.9 (ipso-Phcis), 133.6 (ipso-Phtrans), 129.6 (Ph)trans, 129.5 (Phcis), 127.6 (Ph), 127.5 (Phtrans), 65.7 (CH2Ocis), 64.3 (CH2OSitrans), 51.8 (CHO), 37.2 (CHcis), 34.1 (CH^{trans}), 26.9 (CMe₃cis), 26.8 (CMe₃trans), 25.8 (CH₂cis), 25.3 (CH₂trans), 19.2 (CMe_3^{cis}) and 19.1 (CMe_3^{trans}) ; m/z 635 (100%, M⁺ + H), 379 (17, M - TBDPSO) and 123 (7)(Found: M⁺ + H, 635.3377. $C_{40}H_{50}O_3Si$ requires M + H, 635.3379).

(1S*,2R*,4R*,5S*)-4,5-Di(benzyloxymethyl)cyclohexene Oxide trans-16 and (1R*,2S*,4R*,5S*)-4,5-Di(benzyloxymethyl)cyclohexene Oxide cis-16

Sodium hydrogencarbonate (72 mg, 0.86 mmol) and m-CPBA (212 mg of a 70% pure material, 0.86 mmol) were added successively to a stirred solution of dibenzyl alkene 11 (210 mg, 0.67 mmol) in CH₂Cl₂ (4 cm³) at room temperature under nitrogen. After 15 h at room temperature, 20% sodium sulfite solution (20 cm³) was added and the mixture was stirred for a further 45 min. The layers were separated and the aqueous layer was extracted with CH₂Cl₂ (3 × 20 cm³). The combined organic extracts were washed with 20% sodium sulfite solution (2 × 20 cm³) and then saturated sodium hydrogencarbonate solution (20 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product (243 mg, 107%) as a yellow oil which contained a 67:33 mixture of epoxides *trans*- and *cis*-16 (by ¹H NMR spectroscopy), R_F (1:1 petrol-Et₂O) 0.4; V_{max} (film)/cm⁻¹ 1712, 1452 and 1096; δ_H (270 MHz; CDCl₃) 7.38-7.24 (20 H, m, Ph), 4.45 (4 H, br s, 2 × PhCH₂O^{cis}), 4.46 (4 H, br s, 2 × PhCH₂O^{trans}), 3.54-3.14 (8 H, m, 2 × CH₂O), 3.15 (4 H, br s, 2 × CHO) and 2.11-1.80 (12 H, m, 2 × CH and 2 × CH₂); δ_C (67.5 MHz; CDCl₃) 138.5 (*ipso*-Ph), 128.3 (Ph), 127.6 (Ph), 127.5 (Ph), 127.5 (Ph), 127.5 (Ph), 73.0 (PhCH₂O^{cis}), 72.9 (PhCH₂O^{trans}), 72.4 (CH₂O^{cis}), 71.0 (CH₂O^{trans}), 51.8 (CHO^{cis}), 51.6 (CHO^{trans}), 34.9 (CH^{cis}), 31.7 (CH^{trans}), 29.7 (CH₂^{trans}) and 26.3 (CH₂c^{cis}); m/z 339 (100%, M⁺ + H), 91 (94, Bn), 108 (47, BnO) and 231 (34, M – BnO)(Found: M⁺ + H, 339.1963). C₂₂H₂₆O₃ requires M + H, 339.1960).

$(1R^*,2S^*,4R^*,5S^*)$ -5-Tert-butyldiphenylsilyloxymethyl-4-hydroxymethylcyclohexene Oxide cis-17

Tert-butyl hydroperoxide (1 cm³ of a 1.6 M solution in toluene, 1.6 mmol) was added to a stirred solution of monosilyl alkene 12 (330 mg, 0.87 mmol) in CH₂Cl₂ (8 cm³) at room temperature under nitrogen. Vanadyl acetylacetonate (5 mg, 0.02 mmol) was added and the mixture was stirred for 20 h at room temperature. Then, 20% sodium sulfite solution (15 cm³) was added and the mixture was stirred for a further 45 min. The layers were separated and the aqueous layer was extracted with CH₂Cl₂ (2 × 25 cm³). The combined organic extracts were washed with 20% sodium sulfite solution (30 cm³) and then saturated sodium hydrogencarbonate solution (30 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a pale yellow oil. Purification by flash chromatography on silica with petrol-EtOAc (2:1) as eluent gave monosilyl epoxide *cis*-17 (263 mg, 76%) as a colourless oil, R_F (2:1 petrol-EtOAc) 0.4; δ_H (270 MHz; CDCl₃) 7.67-7.62 (4 H, m, o-Ph), 7.42-7.35 (6 H, m, m- and p-Ph), 3.80 (1 H, dd, J 7.5 and 10.7, CH_AH_BO), 3.66-3.51 (2 H, m, 2 × CH_AH_BO), 3.39 (1 H, dd, J 4.8 and 8.8, CH_AH_BO), 3.18-3.13 (2 H, m, 2 × CHO), 2.07-1.86 (4 H, m, 2 × CH₂) and 1.05 (9 H, s, CMe₃); δ_C (67.5 MHz; CDCl₃) 135.5 (Ph), 133.1 (*ipso*-Ph), 133.2 (*ipso*-Ph), 129.6 (Ph), 127.7 (Ph), 65.9 (CH₂O), 64.3 (CH₂O), 52.0 (CHO), 51.7 (CHO), 36.6 (CH), 35.8 (CH), 26.8 (CMe₃), 26.6 (CH₂), 26.5 (CH₂) and 19.2 (CMe₃); m/z 397 (79%, M⁺ + H) and 141 (100)(Found: M⁺ + H, 397.2204. C₂₄H₃₂O₃Si requires M + H, 397.2199).

(1R*,2S*,4R*,5S*)-5-Benzyloxymethyl-4-hydroxymethylcyclohexene Oxide cis-18

Tert-butyl hydroperoxide (2 cm³, 5.1 mmol) was added dropwise to a stirred solution of monobenzyl alkene 13 (330 mg, 0.87 mmol) in CH_2Cl_2 (8 cm³) at room temperature under nitrogen. Vanadyl acetylacetonate (12 mg, 0.05 mmol) was added and the mixture was stirred for 20 h at room temperature. Then, 20% sodium sulfite solution (25 cm³) was added and the mixture was stirred for a further 45 min. The layers were separated and the aqueous layer was extracted with CH_2Cl_2 (3 × 20 cm³). The combined organic extracts

were washed with 20% sodium sulfite solution (30 cm³) and then saturated sodium hydrogenearbonate solution (2 × 20 cm³), dried (MgSO₄) and evaporated under reduced to give the crude product as an oil. Purification by flash chromatography on silica with petrol-Et₂O (1:2) as eluent gave monobenzyl epoxide *cis*-18 (234 mg, 47%) as an oil, R_F (1:2 petrol-Et₂O) 0.15; δ_H (270 MHz; CDCl₃) 7.41-7.25 (5 H, m, Ph), 4.48 (2 H, t, *J* 11.7, PhCH₂), 3.70-3.25 (4 H, m, 2 × CH₂O), 3.19-3.15 (2 H, m, 2 × CHO) and 2.17-1.77 (6 H, m, 6 × CH); δ_C (67.5 MHz; CDCl₃) 137.7 (*ipso*-Ph), 128.5 (Ph), 127.5 (Ph), 73.3 (PhCH₂O), 72.3 (BnOCH₂), 64.4 (CH₂OH), 52.0 (CHO), 51.5 (CHO), 36.0 (CH), 33.6 (CH), 27.6 (CH₂) and 25.6 (CH₂); m/z 249 (100%, M⁺ + H), 141 (31, M – BnO) and 231 (17, M – H₂O)(Found: M⁺ + H, 249.1494. C₁₅H₂₀O₃ requires M + H, 249.1491).

(1R*,2S*,4R*,5S*)-4,5-Di(tert-butyldiphenylsilyloxymethyl)cyclohexene Oxide cis-15

Diisopropylethylamine (0.1 cm³, 0.57 mmol), DMAP (3 mg, 0.03 mmol) and *tert*-butyldiphenylsilyl chloride (0.08 cm³, 0.29 mmol) were added successively to a stirred solution of epoxide *cis*-17 (98 mg, 0.26 mmol) in CH₂Cl₂ (4 cm³) at room temperature under nitrogen. After 90 h at room temperature, water (15 cm³) and EtOAc (40 cm³) were added. The layers were separated and the aqueous layer was extracted with EtOAc (2 × 15 cm³). The combined organic extracts were washed with water (15 cm³), brine (3 × 15 cm³), 2% hydrochloric acid (15 cm³) and then water (20 cm³), dried (MgSO₄) and evaporated under reduced to give the crude product as a colourless oil. Purification by flash chromatography on silica with petrol-EtOAc (10:1) as eluent gave disilyl epoxide *cis*-15 [identified by $\delta_{\rm H}$ (270 MHz; CDCl₃) 3.11 (2 H, br s, 2 × CHO) and 0.99 (18 H, s, 2 × CMe₃) which was contaminated with *tert*-butyldiphenylsilanol.

(1R*,2S*,4R*,5S*)-4,5-Di(benzyloxymethyl)cyclohexene Oxide cis-16

Sodium hydride (32 mg of a 70% dispersion in mineral oil, 0.81 mmol) was added to a stirred solution of monobenzyl epoxide cis-18 (176 mg, 0.71 mmol) in DMF (3 cm³) at room temperature under nitrogen. After 10 min, benzyl bromide (132 mg, 0.8 mmol) was added dropwise and the reaction mixture was stirred for a further 1.5 h at room temperature. Then, water (1 cm³) was carefully added dropwise and the reaction mixture was diluted with water (9 cm³) and Et₂O (15 cm³). The layers were separated and the aqueous layer was extracted with Et₂O (3 × 15 cm³). The combined organic extracts were washed with water (15 cm³) and brine (3 × 20 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a pale yellow oil. Purification by flash chromatography on silica with petrol-Et₂O (1:1) as eluent gave epoxide cis-16 (149 mg, 65%) as a pale yellow oil, R_F (1:1 petrol-Et₂O) 0.4; δ_H (270 MHz; CDCl₃) 7.38-7.24 (10 H, m, 2 × Ph), 4.45 (4 H, br s, 2 × PhCH₂O), 3.54-3.48 (2 H, m, 2 × CH_AH_BO), 3.42-3.36 (2 H, m, 2 × CH_AH_BO), 3.15 (2 H, br s, 2 × CHO) and 2.03-1.89 (6 H, m, 2 × CH₂ and 2 × CH); δ_C (67.5 MHz; CDCl₃) 138.6 (ipso-Ph), 132.8 (Ph), 127.6 (Ph), 127.5 (Ph), 73.0 (PhCH₂O), 72.6 (CH₂O), 51.8 (CHO), 34.4 (CH) and 26.3 (CH₂); m/z 233 (100%, M⁺ + H), 143 (5, M – Bn), 123 (6) and 108 (10)(Found: M⁺ + H, 233.1544. C₁₅H₂₀O₂ requires M + H, 233.1542).

(1S*,4R*,5S*)-4,5-Di(tert-butyldiphenylsilyloxymethyl)cyclohex-2-enol 19

Butyllithium (0.79 cm³ of a 1.5 M solution in hexane, 1.1 mmol) was added dropwise to a stirred solution of racemic N-methyl-1-phenyl-2-(1-pyrrolidinyl)ethanamine 14 (224 mg, 1.1 mmol) in THF (2 cm³) at 0 °C under

nitrogen. After 30 min at 0 °C, a 90:10 mixture of epoxides trans- and cis-15 (348 mg, 0.55 mmol) in THF (2 cm³) was added dropwise by means of a canula. The reaction mixture was allowed to warm to room temperature and, after 16 h at room temperature, saturated ammonium chloride solution (4 cm³) and Et₂O (10 cm³) were added. The layers were separated and the aqueous layer was extracted with Et₂O (3×20 cm³). The combined organic extracts were washed with 2% hydrochloric acid (10 cm³), water (10 cm³) and then brine (10 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a colourless oil. Purification by flash chromatography on silica with petrol-EtOAc (4:1) as eluent gave a 36:64 mixture (by ¹H NMR spectroscopy) of epoxides trans- and cis-15 (98 mg, 15%) as an oil and allylic alcohol 19 (273 mg, 73%) as a colourless, nearly crystalline oil, $R_F(4:1 \text{ petrol-EtOAc}) 0.3$; $v_{\text{max}}(\text{film})/\text{cm}^{-1} 3341$ (OH), 3066, 1467, 1428 and 1109 (Si–O); $\delta_{\rm H}(270~{\rm MHz};{\rm CDCl_3})$ 7.65-7.58 (8 H, m, ρ -Ph), 7.44-7.30 (12 H, m, m- and p-Ph), 5.94-5.85 (2 H, m, HC=CH), 4.21 (1 H, dd, J 4.4 and 7.0, CHOH), 3.75 (1 H, dd, J 7.3 and 10.2, CH_AH_BOSi), 3.69-3.48 (3 H, m, CH_AH_BOSi and CH₂O), 2.57-2.51 (1 H, m, H⁴), 2.37-2.24 (1 H, m, H⁵), 1.95 (1 H, ddd, J 4.9 and 11.2 and 13.6, H⁶), 1.65 (1 H, dt, J 3.4 and 13.6, H⁶), 1.58 (1 H, br s, CHOH), 1.01 (9 H, s, CMe₃) and 0.98 (9 H, s, CMe₃); $\delta_{\rm C}(67.5 \, {\rm MHz}; {\rm CDCl}_3)$ 135.6 (Ph), 135.5 (Ph), 133.8 (*ipso-*Ph), 133.6 (ipso-Ph), 133.5 (ipso-Ph), 132.45 (Ph), 129.6 (Ph), 127.6 (HC=CH), 64.9 (CH₂O), 64.3 (CHO), 63.7 (CH₂O), 39.1 (CH), 34.6 (CH), 32.0 (CH₂), 26.9 (CMe₃), 26.8 (CMe₃), 19.2 (CMe₃) and 19.1 (CMe₃); m/z 652 (57%, M⁺ + NH₄), 634 (35, M - H₂O), 379 (95, M - TBDPSO), 361 (100) and 196 (33)(Found: M⁺ + NH₄, 652.3651. $C_{40}H_{50}O_3Si_2$ requires $M + NH_4$, 652.3642). This experiment was very difficult to reproduce.

(1S*,4R*,5S*)-4,5-Di(tert-butyldiphenylsilyloxymethyl)cyclohex-2-enol 19

Butyllithium (2.31 cm³ of a 1.5 M solution in hexane, 3.2 mmol) was added dropwise to a stirred solution of N-methyl-1-phenyl-2-(1-pyrrolidinyl)ethanamine ¹⁴ (277 mg, 3.24 mmol) in THF (2 cm³) at 0 °C under nitrogen. After 30 min at 0 °C, a solution of potassium tert-butoxide (363 mg, 3.2 mmol) in THF (5 cm³) was added dropwise by means of a canula and the mixture was stirred for a further 15 min. Then, a 90:10 mixture of epoxides trans- and cis-15 (1.015 g, 1.6 mmol) in THF (4 cm³) was added dropwise by means of a canula. The reaction mixture was allowed to warm to room temperature and, after 16 h at room temperature, saturated ammonium chloride solution (10 cm³) and Et₂O (20 cm³) were added. The layers were separated and the aqueous layer was extracted with Et₂O $(3 \times 20 \text{ cm}^3)$. The combined organic extracts were washed with 2% hydrochloric acid (15 cm³), water (15 cm³) and then brine (15 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a colourless oil. Purification by flash chromatography on silica with petrol-EtOAc (4:1) as eluent gave epoxide cis-15 (98 mg, 9.6%) as rectangular plates, mp 111-112 °C (from petrol); (Found: C, 75.4; H, 8.1%. C₄₀H₅₀O₃Si requires C, 75.6; H, 7.9%); $\delta_H(270 \text{ MHz}; \text{CDCl}_3)$ 7.66-7.54 (8 H, m, o-Ph), 7.44-7.28 (12 H, m, m- and p-Ph), 3.66 (2 H, dd, J 5.6 and 10.2, $2 \times CH_AH_BO$), 3.57 (2 H, dd, J 7.0 and 10.2, $2 \times \text{CH}_A H_B O$), 3.11 (2 H, br s, $2 \times \text{CHO}$), 2.02-1.78 (6 H, m, $2 \times \text{CH}_2$ and $2 \times \text{CH}$) and $0.99 (18 \text{ H}, \text{s}, 2 \times \text{CMe}_3); \delta_{\text{C}}(67.5 \text{ MHz}; \text{CDCl}_3) 135.55 (\text{Ph}), 135.5 (\text{Ph}), 133.9 (ipso-\text{Ph}), 129.5 (\text{Ph}), 127.6 (\text{Ph}), 129.5 (\text{Ph}), 12$ (Ph), 65.7 (CH₂O), 51.8 (CHO), 37.2 (CH), 26.9 (CMe₃), 25.8 (CH₂) and 19.2 (CMe₃) and allylic alcohol 19 (731 mg, 72%) as a colourless, nearly crystalline oil.

(1S*,4R*,5S*)-4,5-Di(tert-butyldiphenylsilyloxymethyl)cyclohexanol 22

A suspension of allylic alcohol **19** (107 mg, 0.17 mmol) and 10% palladium on charcoal (10 mg) in MeOH (4 cm³) was stirred vigorously for 16 h at room temperature under a hydrogen atmosphere. Then, the suspension was filtered through celite to remove the catalyst. After washing several times with MeOH, the filtrate was evaporated under reduced pressure to give crude alcohol **22** (105 mg, 98%) as a colourless oil, $R_F(\text{EtOAc})$ 0.3; $v_{\text{max}}(\text{film})/\text{cm}^{-1}$ 3359 (OH), 3060, 1464, 1383 and 1070; $\delta_{\text{H}}(270 \,\text{MHz}; \text{CDCl}_3)$ 7.66-7.58 (8 H, m, o-Ph) , 7.45 7.29 (12 H, m, m- and p-Ph), 3.68 (1 H, dd, J 6.1 and 10.2, CH_AH_BOSi), 3.58 (1 H, dd, J 6.8 and 10.4, CH_AH_BOSi), 3.74-3.47 (1 H, m, CH_AH_BOSi), 3.74-3.47 (1 H, m, CH_AH_BOSi), 2.29-2.20 (1 H, m, CH), 2.10-2.01 (1 H, m, CH), 1.89-1.79 (2 H, m, 2 × CH), 1.72-1.05 (4 H, m, 4 × CH), 1.01 (9 H, s, CMe³) and 1.00 (9 H, s, CMe³); $\delta_C(67.5 \,\text{MHz}; \text{CDCl}_3)$ 135.6 (Ph), 135.5 (Ph), 133.9 (ipso-Ph), 133.7 (ipso-Ph), 129.6 (Ph), 129.5 (Ph), 127.6 (Ph), 66.8 (CHO), 65.0 (CH2OSi), 63.1 (CH2OSi), 40.5 (CH), 37.6 (CH), 35.9 (CH2), 33.5 (CH2), 26.9 (CMe³), 23.0 (CH2), 19.22 (CMe³) and 19.16 (CMe³); m/z 654 (17%, M^+ + NH4), 619 (12, M - H2O), 381 (100, M - TBDPSO) and 363 (27)(Found: M^+ + NH4, 654.3796. $C_{40}H_{52}O_3Si_2$ requires M + NH4, 654.3799).

(15*,4R*,5S*)-4,5-Di(tert-butyldiphenylsilyloxymethyl)cyclohexan-1-yl Methanesulfonate 20

Triethylamine (1.05 cm³ of a 0.7 M solution in CH₂Cl₂, 0.75 mmol) was added dropwise to a stirred solution of alcohol **22** (366 mg, 0.58 mmol) in CH₂Cl₂ (4 cm³) at 0 °C under nitrogen. Then, methanesulfonyl chloride (0.47 cm³ of a 1.3 M solution in CH₂Cl₂, 0.6 mmol) was added. After 30 min at 0 °C, water (5 cm³) was added and the layers were separated. The aqueous layer was extracted with CH₂Cl₂ (3 × 15 cm³) and the combined organic extracts were washed with dilute hydrochloric acid (20 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a colourless oil. Purification by flash chromatography on silica with petrol-EtOAc (4:1) as eluent gave mesylate **20** (395 mg, 96%) as a colourless oil, R_F (4:1 petrol-EtOAc) 0.4; δ_H (270 MHz; CDCl₃) 7.63-7.54 (8 H, m, o-Ph), 7.44-7.27 (12 H, m, m- and p-Ph), 4.98-4.89 (1 H, m, CHOMs), 3.64 (1 H, dd, J 5.8 and 10.2, C H_A H $_B$ OSi), 3.60-3.46 (3 H, m, CH $_A$ H $_B$ OSi and CH₂OSi), 2.95 (3 H, s, SO₂Me), 2.30-2.21 (1 H, m, CH), 1.96-1.89 (2 H, m, 2 × CH), 1.76-1.5 (3 H, m, 3 × CH), 1.00 (9 H, s, CMe₃) and 0.98 (9 H, s, CMe₃); δ_C (67.5 MHz; CDCl₃) 135.6 (Ph), 133.9 (ipso-Ph), 129.4 (Ph), 127.6 (Ph), 125.7 (Ph), 64.6 (CH₂OSi), 37.4 (CH), 26.8 (C Me_3), 26.7 (CH₂) and 19.2 (CMe_3); m/z 732 (30%, M⁺ + NH₄), 636 (85), 619 (55), 459 (60) and 363 (100)(Found: M⁺ + NH₄, 732.3568. C₄₁H₅₄O₅SSi₂ requires M + NH₄, 732.3574).

(1S*,2R*,5R*)-2-Acetoxymethyl-6-oxabicyclo[3.2.1]octane 21

A solution of mesylate **20** (280 mg, 0.39 mmol) and tetrabutylammonium fluoride (2 cm³ of 1 M solution in THF, 2 mmol) was stirred at room temperature under nitrogen for 15 h. The solution was evaporated under reduced pressure and the residue was dissolved in pyridine (2 cm³) and acetic anhydride (2 cm³) and stirred at room temperature for 20 h. Then, water (5 cm³) and Et₂O (15 cm³) were added. The layers were separated and the aqueous layer was extracted with Et₂O (3 × 25 cm³). The combined organic extracts were washed with water (20 cm³), dilute hydrochloric acid (2 × 25 cm³), saturated sodium hydrogencarbonate solution (2 × 25 cm³) and then water (20 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product as a pale yellow oil. Purification by flash chromatography on silica with CH₂Cl₂ as eluent gave bicyclic ether **21** (58 mg, 80%) as a pale yellow oil, $R_F(10:1 \text{ CH}_2\text{Cl}_2\text{-MeOH})$ 0.5; $v_{\text{max}}(\text{film})/\text{cm}^{-1}$ 1737

(C=O); $\delta_{\rm H}(270~{\rm MHz};{\rm CDCl_3})$ 4.33 (1 H, dd, J 5.1 and 5.6, CHO), 3.92 (1 H, d, J 8.5, CH_AH_BO), 3.89 (2 H, d, J 7.0, CH₂OAc), 3.70 (1 H, dd, J 4.4 and 8.5, CH_AH_BO), 2.36 (1 H, t, J 4.6, CH), 2.06 (3 H, s, CH₃), 2.06-1.93 (2 H, m, 2 × CH), 1.80-1.73 (1 H, m, CH), 1.60 (2 H, d, J 11.4, CH) and 1.44-1.25 (2 H, m, 2 × CH); $\delta_{\rm C}(67.5~{\rm MHz};{\rm CDCl_3})$ 171.3 (C=O), 74.8 (CHO), 68.5 (CH₂OAc), 67.1 (CH₂O), 38.9 (CH), 38 (CH₂), 36.8 (CH), 31.5 (CH₂), 21.9 (CH₂) and 21.0 (CH₃); m/z 202 (100%, M⁺ + NH₄), 185 (20) and 124 (20)(Found: M⁺ + NH₄, 202.1446. C₁₀H₁₆O₃ requires M + NH₄, 202.1443).

(4R*,5S*)-4,5-Di(tert-butyldiphenylsilyloxymethyl)cyclohex-2-enone 23

Pyridinium dichromate (154 mg, 0.41 mmol) was added in one portion to a stirred solution of allylic alcohol **19** (172 mg, 0.27 mmol) in CH₂Cl₂ (4 cm³) at room temperature under nitrogen. After 5 h at room temperature, some of the solvent was evaporated under reduced pressure and the residue was purified by flash chromatography on silica with petrol-EtOAc (4:1) as eluent to give enone **23** (148 mg, 86%) as a colourless oil, R_F (4:1 petrol-EtOAc) 0.55; v_{max} (film)/cm⁻¹ 3068, 1680 (C=O), 1467, 1426, 1387 and 1108 (Si-O); δ_H (270 MHz; CDCl₃) 7.60-7.55 (8 H, m, o-Ph), 7.45-7.29 (12 H, m, m- and p-Ph) 6.94 (1 H, dd, J 4.9 and 10.2, H³), 6.11 (1 H, dd, J 1.7 and 10.2, H²), 3.88 (1 H, dd, J 6.3 and 10.4, CH_AH_B OSi), 3.78 (1 H, dd, J 5.1 and 10.4, CH_AH_B OSi), 3.71 (1 H, dd, J 6.7 and 10.3, CH_AH_B OSi), 3.62 (1 H, dd, J 6.3 and 10.3, CH_AH_B OSi), 2.8-2.36 (4 H, m, CH₂ and 2 × CH), 0.982 (9 H, s, CMe_3) and 0.987 (9 H, s, CMe_3); δ_C (67.5 MHz; CDCl₃) 199.4 (C=O), 151.2 (C³), 135.6 (Ph), 135.5 (Ph), 133.2 (*ipso*-Ph), 133.0 (*ipso*-Ph), 132.9 (*ipso*-Ph), 130.4 (Ph), 129.8 (Ph), 129.7 (Ph), 127.7 (C²), 64.4 (CH₂O), 62.9 (CH₂O), 39.7 (CH), 38.8 (CH₂), 26.8 (CMe₃), 19.14 (CMe₃) and 19.08 (CMe₃); m/z 650 (37%, M^+ + NH₄), 555 (53), 299 (100), 274 (58), 216 (45) and 196 (75)(Found: M^+ + NH₄, 650.3494. $C_{40}H_{48}O_{3}Si_2$ requires M + NH₄, 650.3486).

(1S*,4R*,5S*)-4,5-Di(acetoxymethyl)cyclohex-2-en-1-yl Acetate 24

Tetrabutylammonium fluoride (1.0 cm³ of 1 M solution in THF, 1 mmol) was added dropwise to a stirred solution of allylic alcohol 19 (168 mg, 0.27 mmol) in THF (1.0 cm³) at room temperature under nitrogen. The resulting solution was stirred at room temperature for 15 h and then evaporated under reduced pressure to give the crude product. The residue was dissolved in pyridine (1.5 cm³) and acetic anhydride (1.5 cm³) and stirred at room temperature for 20 h. Then, water (5 cm³) and Et₂O (15 cm³) were added. The layers were separated and the aqueous layer was extracted with Et₂O (3 × 25 cm³). The combined organic extracts were washed with water (20 cm³), dilute hydrochloric acid (2 \times 25 cm³), saturated sodium hydrogenearbonate solution (2 \times 25 cm³) and then water (20 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product. Purification by flash chromatography on silica with CH₂Cl₂ as eluent gave triacetate 24 (67 mg, 89%) as a pale yellow oil, $R_F(10:1 \text{ CH}_2\text{Cl}_2\text{-MeOH}) 0.5$; $v_{\text{max}}(\text{film})/\text{cm}^{-1} 1727 (C=O)$, 1644, 1371, 1262 and 1036; δ_H(270 MHz; CDCl₃) 5.94 (1 H, dd, J 3.6 and 10.2, HC=CH), 5.92-5.87 (1 H, m, HC=CH), 5.29-5.25 (1 H, m, CHOAc), 4.15-4.08 (3 H, m, CHAHBOAc and CH2OAc), 4.02 (1 H, dd, J 5.8 and 11.4, CH_AH_BOAc), 2.73-2.65 (1 H, m, CH), 2.51-2.38 (1 H, m, CH), 2.07 (3 H, s, CH₃), 2.06 (3 H, s, CH₃), 2.04 (3 H, s, CH₃) and 1.91 1.70 (2 H, m, CH₂); $\delta_{C}(67.5 \text{ MHz}; \text{CDCl}_{3})$ 170.83 (C=O), 170.71 (C=O), 170.45 (C=O), 132.2 (HC=CH), 126.7 (HC=CH), 66.1 (CHO), 65.1 (CH₂O), 63.1 (CH₂O), 35.4 (CH), 31.4 (CH), 28.1 (CH_2) , 21.2 (CH_3) and 20.9 $(2 \times CH_3)$; m/z 302 $(83\%, M^+ + NH_4)$, 225 (100%, M - OAc), 122 (26) and 105 (25)(Found: M⁺ + NH₄, 302.1606. C₁₄H₂₀O₆ requires M + NH₄, 302.1604).

(1S*,4R*,5S*)-4,5-Di(acetoxymethyl)cyclohexan-1-yl Acetate 25

Tetrabutylammonium fluoride (2.0 cm³ of 1 M solution in THF, 2 mmol) was added dropwise to a stirred solution of alcohol 22 (228 mg, 0.36 mmol) in THF (1.5 cm³) at room temperature under nitrogen. The resulting solution was stirred at room temperature for 15 h and then evaporated under reduced pressure to give the crude product. The residue was dissolved in pyridine (2 cm³) and acetic anhydride (2 cm³) and stirred at room temperature for 20 h. Then, water (5 cm³) and Et₂O (15 cm³) were added. The layers were separated and the aqueous layer was extracted with Et₂O (3 × 25 cm³). The combined organic extracts were washed with water (20 cm³), dilute hydrochloric acid (2 x 25 cm³), saturated sodium hydrogenearbonate solution (2 x 25 cm³) and then water (20 cm³), dried (MgSO₄) and evaporated under reduced pressure to give the crude product. Purification by flash chromatography on silica with CH₂Cl₂ as eluent gave triacetate 25 (75 mg, 77%) as a pale yellow oil, $R_F(10:1 \text{ CH}_2\text{Cl}_2\text{-MeOH}) 0.5$; $v_{\text{max}}(\text{film})/\text{cm}^{-1} 1727 \text{ (C=O)}, 1456, 1370, 1261 \text{ and}$ 1036; δ_H(270 MHz; CDCl₃) 4.99-4.90 (1 H, m, CHOAc), 4.08 (1 H, dd, J7.3 and 16.3, CH_AH_BOAc), 4.04 (1 H, dd, J 7.3 and 11.4, CH_AH_BOAc), 4.13-4.00 (2 H, m, CH₂OAc), 2.41-2.30 (1 H, m, CH), 2.13-2.02 (1 H, m, CH), 2.07 (3 H, s, CH₃), 2.06 (3 H, s, CH₃), 2.05 (3 H, s, CH₃) and 1.94-1.27 (6 H, m, $6 \times$ CH); δ C(67.5) MHz; CDCl₃) 170.94 (C=O), 170.88 (C=O), 170.4 (C=O), 68.9 (CHO), 64.4 (CH₂O), 64.3 (CH₂O), 35.8 (CH), 33.7 (CH), 31.4 (CH₂), 28.4 (CH₂), 22.7 (CH₂), 21.3 (CH₃) and 20.9 ($2 \times \text{CH}_3$); m/z (100%, M⁺ + NH₄), 227 (10) and 106 (15)(Found: $M^+ + NH_4$, 304.1764. $C_{14}H_{22}O_6$ requires $M + NH_4$, 304.1760).

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